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APPLICATION NO.	APPLICATION NO. FILING DATE		FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/002,952 11/15/2001		Nobuyuki Takamori	70801-56710	5464		
21874	7590	05/20/2004		EXAMINER		
EDWARDS P.O. BOX 55		ELL, LLP	ANGEBRANNDT, MARTIN J			
BOSTON, MA 02205				ART UNIT	PAPER NUMBER	
				1756		

DATE MAILED: 05/20/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

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		Application No.	Applicant(s)					
Office Action Commons		10/002,952	TAKAMORI ET A	TAKAMORI ET AL.				
	Office Action Summary	Examiner	Art Unit					
		Martin J Angebranndt	1756					
Period fo	The MAILING DATE of this communica or Reply	tion appears on the cover shee	et with the correspondence a	ddress				
THE I - Exter after - If the - If NO - Failu Any	ORTENED STATUTORY PERIOD FOR MAILING DATE OF THIS COMMUNICA nations of time may be available under the provisions of 3 SIX (6) MONTHS from the mailing date of this communical period for reply specified above is less than thirty (30) of the period for reply is specified above, the maximum statutor to reply within the set or extended period for reply will, reply received by the Office later than three months after end patent term adjustment. See 37 CFR 1.704(b).	ATION. TO CFR 1.136(a). In no event, however, macation. ays, a reply within the statutory minimum of properiod will apply and will expire SIX (6), by statute, cause the application to become	ay a reply be timely filed of thirty (30) days will be considered time MONTHS from the mailing date of this one ABANDONED (35 U.S.C. § 133).					
Status								
1)🖂	Responsive to communication(s) filed on 05 February 2004.							
2a)⊠	This action is FINAL . 2b) This action is non-final.							
3)	Since this application is in condition for	· •	•	e merits is				
	closed in accordance with the practice	under Ex parte Quayle, 1935	C.D. 11, 453 O.G. 213.					
Dispositi	on of Claims							
5) <u></u> 6)⊠	4) ☐ Claim(s) 1,3-7 and 9 is/are pending in the application. 4a) Of the above claim(s) is/are withdrawn from consideration. 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 1,3-7 and 9 is/are rejected. 7) ☐ Claim(s) is/are objected to.							
8)□	Claim(s) are subject to restrictio	n and/or election requirement						
Applicati	on Papers							
9) The specification is objected to by the Examiner.								
10)∐	10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.							
	Applicant may not request that any objection	•	•	YED 4 404(4)				
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d). 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.								
Priority ι	ınder 35 U.S.C. § 119							
 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No. 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 								
Attachmen	t(s)							
	e of References Cited (PTO-892) e of Draftsperson's Patent Drawing Review (PTO		iew Summary (PTO-413) · No(s)/Mail Date					
3) Tinforr	nation Disclosure Statement(s) (PTO-1449 or PTo r No(s)/Mail Date 25/2014	, , , , , , , , , , , , , , , , , , ,	e of Informal Patent Application (PT	O-152)				

Application/Control Number: 10/002,952 Page 2

Art Unit: 1756

1. The examiner has read the response of the applicant and given it careful consideration. Responses to the arguments of the applicant are presented after the first rejection that they are directed to. The examiner has received the IDS and the accompanying references and has made these of record. A signed copy of the IDS accompanies this communication. The applicant may wish to modify the data in figures 7 and 11-13 to use superscripts. (ie10⁻⁰⁶ rather than E-06). The nonstatutory double patenting rejections are withdrawn.

2. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- (e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.
- 3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 4. Claims 1,3-7 and 9 are rejected under 35 U.S.C. 102(b) as being fully anticipated by Tajima et al. JP 2000-311381.

Tajima et al. JP 2000-311381 exemplifies optical recording media shown in figures 1,7 and 8, where the UV cured protective layers disclosed in tables 1 and 5. **The example**

Application/Control Number: 10/002,952

Art Unit: 1756

corresponding to the embodiments of table 5 meets the limitations of the claims and use 0.5 mm polycarbonate as the substrate material [0057]. The data in the tables establishes this.

The examiner notes that the linear expansion coefficients and Young's modulus are relatively unimportant by themselves. As the desire to reduce warping of the media is the intended/desired result, the applicant might find including any limitations found in the specification with respect to the warpage or tilt into the claims to distinguish over less desirable media with high warpage/tilt. (see Inuoue et al. '493).

The applicant argues that the humidity expansion coefficient is not taught. The examiner holds that the humidity expansion coefficient is an inherent property of the material and that the protective layer of the prior art cited inherently meets this limitation. The examiner notes that even the comparative example in the instant specification (see figures 12) meets the claim limitations (6.25 x 10⁻⁵). The examiner notes that the materials disclosed in the instant application Urethane, epoxy, polyester and polyether acrylates are disclosed as useful and meeting the material limitation of the claims in the instant specification on page 9 at lines 16-10. [0037] in prepub. The instant specification after that portion indicates that the protective film is preferably made of "a material containing a large amount of poorly hydrophobic component". (prepub at [0038]). If the urethane, epoxy, polyester or polyether portion of the acrylate is not this, then the applicant may have an issue with an incomplete disclosure of how to make the invention. As the applicant has disclosed the humidity expansion coefficient of polycarbonate as 7 x 10⁻⁶, the low warpage/curavature reported in the reference applied requires that the protective layer have a similar humidity expansion coefficient as if these values were different, then the optical recording medium would warp. The rejection stands.

Art Unit: 1756

5. Claims 1,3,4 and 6 are rejected under 35 U.S.C. 102(b) as being fully anticipated by Murakami et al. '272.

Murakami et al. '272 teach optical recording media with substrates between 0.5 and 1.2 mm (28/63-65). The example disclosed in column 8 uses a polyurethane-acrylate UV curable resin with a thickness of 5 microns as the overcoating. (8/15-49). The tilt should be les than 10 mrad(21/1)

The applicant ignores the fact that these materials are taught as meeting these properties by the applicant in the instant specification ([0037] in the prepub) as well as the fact discussed in the specification, that the tilt is caused by the difference in expansion of the substrate and the protective layer as a function of humidity. (see figure 3 and [0050, 0054-0069]). If the warp is small then the difference in the expansion of the substrate and the protective layers as a function of humidity must be similar. The rejection stands and the examiner notes that the properties have to be met by the reference, if inherent, these do not have to be measured and disclosed, merely inferable.

Claims 1,3,4 and 6 are rejected under 35 U.S.C. 102(b) as being fully anticipated by Inuoue et al. '493.

A CD with a resin substrate and a reflective metal film is coated with various UV curable optical recording media. The protective coatings in examples 1-121- through 2-3 use uethane acrylates. Tilt/warp is bad.

Urethane, epoxy, polyester and polyether acrylates are disclosed as useful and meeting the material limitation of the claims in the instant specification on page 9 at lines 16-10.

The rejection stands for the reasons above.

Application/Control Number: 10/002,952

Art Unit: 1756

7. Claims 1,3,4 and 6 are rejected under 35 U.S.C. 102(b) as being fully anticipated by Ohta et al. '884.

An optical recording medium with a resin substrate and a magneto-optical recording film is coated with a UV cured urethane-acrylate. (3/50-64)

Urethane, epoxy, polyester and polyether acrylates are disclosed as useful and meeting the material limitation of the claims in the instant specification on **page 9 at lines 16-10**.

The rejection stands for the reasons above.

8. Claims 1,3,4 and 6 are rejected under 35 U.S.C. 102(b) as being fully anticipated by Yokoyama '222.

An optical recording medium with a resin substrate and a magneto-optical recording film is coated with a UV cured urethane-acrylate (example 1), and epoxy-acrylate (example 2).

Urethane, epoxy, polyester and polyether acrylates are disclosed as useful and meeting the material limitation of the claims in the instant specification on page 9 at lines 16-10.

The rejection stands for the reasons above.

9. Claims 1,3,4 and 6 are rejected under 35 U.S.C. 102(b) as being fully anticipated by Yoshioka et al. '649.

An optical recording medium with a resin substrate and a phase change optical recording film is coated with a UV cured urethane-acrylate. (example 1)

Urethane, epoxy, polyester and polyether acrylates are disclosed as useful and meeting the material limitation of the claims in the instant specification on **page 9 at lines 16-10**.

The rejection stands for the reasons above.

Art Unit: 1756

10. Claims 1,3,4 and 6 are rejected under 35 U.S.C. 102(b) as being fully anticipated by Tachibana et al. '709.

An optical recording medium with a resin substrate and a magneto-optical recording film is coated with a UV cured urethane-acrylate. (examples 6and 7) The warp is less than 10 microns over the diameter of the disk (table 1(col. 13/14))

Urethane, epoxy, polyester and polyether acrylates are disclosed as useful and meeting the material limitation of the claims in the instant specification on page 9 at lines 16-10.

The rejection stands for the reasons above.

11. THIS ACTION IS MADE FINAL. Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Martin J Angebranndt whose telephone number is 571-272-1378. The examiner can normally be reached on Monday-Thursday and alternate Fridays.

Art Unit: 1756

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Mark Huff can be reached on 571-272-1385. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Martin J Angebranndt Primary Examiner Art Unit 1756

05/10/2004